



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3699-041
Job Sheet 183372



Part No: D3699-041

Job Qty: 2 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/17/18

Job Tracking No:

Due Date: 9/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP Rev:A 08-04-25 new issue DD verified by:ec IPP Rev:B 08-07-14 revA as per dwg DD verified by:ec IPP REV:C 17.12.05 ADD MISSING INFO THAT WAS IN INTUITIVE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Waterjet		SC 18/09/20
100	Waterjet	2 pcs	9/28/18	9/28/18	0.00	0.30	Waterjet1		SC 18/09/20
110	QC	2 pcs	9/28/18	9/28/18	0.00	0.00	QC2 Waterjet-2		SC 18/09/20
120	QC	2 pcs	9/28/18	9/28/18	0.00	0.00	QC8-3		SEP 20 2018 68
150	Small Fab	2 pcs	9/28/18	9/28/18	0.00	0.10	Small Fab-4		SC 18/09/20 38
160	QC	2 pcs	9/28/18	9/28/18	0.00	0.00	QC5		SC 18/09/20 38
170	HandFinish	2 pcs	9/28/18	9/28/18	0.00	0.10	HandFinish1		DR 18/10/22
180	Powdercoat	2 pcs	9/28/18	9/28/18	0.00	0.11	Powdercoat4		SEP 18-10-23
190	QC	2 pcs	9/28/18	9/28/18	0.00	0.00	QC3		SC 18/09/20
200	Packaging	2 pcs	9/28/18	9/28/18	0.00	0.00	Packaging1-4		SC 18/09/20
210	Small Fab	2 pcs	9/28/18	9/28/18	0.00	0.10	Small Fab-4		SC 18/09/20 38
220	QC	2 pcs	9/28/18	9/28/18	0.00	0.00	QC5		SC 18/09/20 38
230	Packaging	2 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-1		SC 18/09/20 6
240	QC21-SA	2 Ea	9/28/18	9/28/18	0.00	0.00	QC21		SC 18/09/20 6

Part Op 100 - 1-Cut as per Dwg D3699 Dwg Rev: A Prog Rev: A ***grain direction along 9.00"*** 2- Debur
 Descriptions: necessary
 150 - 1-Counter sink holes and deburr as per dwg D3699 2- Bend as per dwg
 180 - START TIME: 8:30 OVEN TEMPERATURE: 320° FINISH TIME: 9:00
 210 - Assemble as per dwg D3699

4138839

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.050	6061-T6 .050 Sheet	.9138 sf (.4569 ea)	90-Start up Operation	SC 18/09/20
MS20426AD3-3	Rivet	4 Ea (2 ea)	210-Small Fab	SC 18/09/20
MS21059L3	Nut Plate	2 Ea (1 ea)	210-Small Fab	SC 18/09/20

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.050	1	95	0
210-Small Fab	MS20426AD3-3	4	3,509	0
	MS21059L3	2	212	0

Part Specifications				
Specifications could not be found.				

Plex 9/17/18 10:21 AM Dart.Gagnon.Michelle

DART
AEROSPACE
Container No: S111980
Part: D3699-041
Job No: 183372
Serial No/Batch: S111980
Revision: A
Inspector:
Exp Date:
Instructions: Various STC's
Date: 09/20/18
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartero.com
www.darterospace.com

